



Composition

- High frequency welding press pneumatically operated (hydraulic on request)
- High frequency generator incorporated in the structure of the press
- Turntable with 4 or 6 working stations and adjustable rotating speed
- Hydraulic power pack (on request)
- Liquid circulation refrigerating unit for upper plate (on request)
- Liquid circulation refrigerating unit for working stations (on request)
- Installation until maximum 3 automatic loaders/unloaders (on request)
- Control panel with PLC (remote service on request)
- Push-button panel with touch screen

Technical characteristics

	45-55 model	60-70 model	70-80 model
Welding press maximum closing force:	1200/1600/2500 kg	1600/2500 kg	1600/2500 kg
Useful welding dimensions:	415x550 mm	565x700 mm	665x800 mm
Output power of the generator:	on request 8/12/15 kW		
Working frequency:	27.12 MHz \pm 0.6%		
Feeding voltage:	400 V - 3Ph+G - 50 Hz (other voltages on request)		
Compressed air pressure:	0.6 Mpa		
Produced item:	PET-G and A-PET blister		
Foreseen productivity:	270 \div 320 cycles/hour (2 \div 3 operators) (according to welding times and operator skills)		